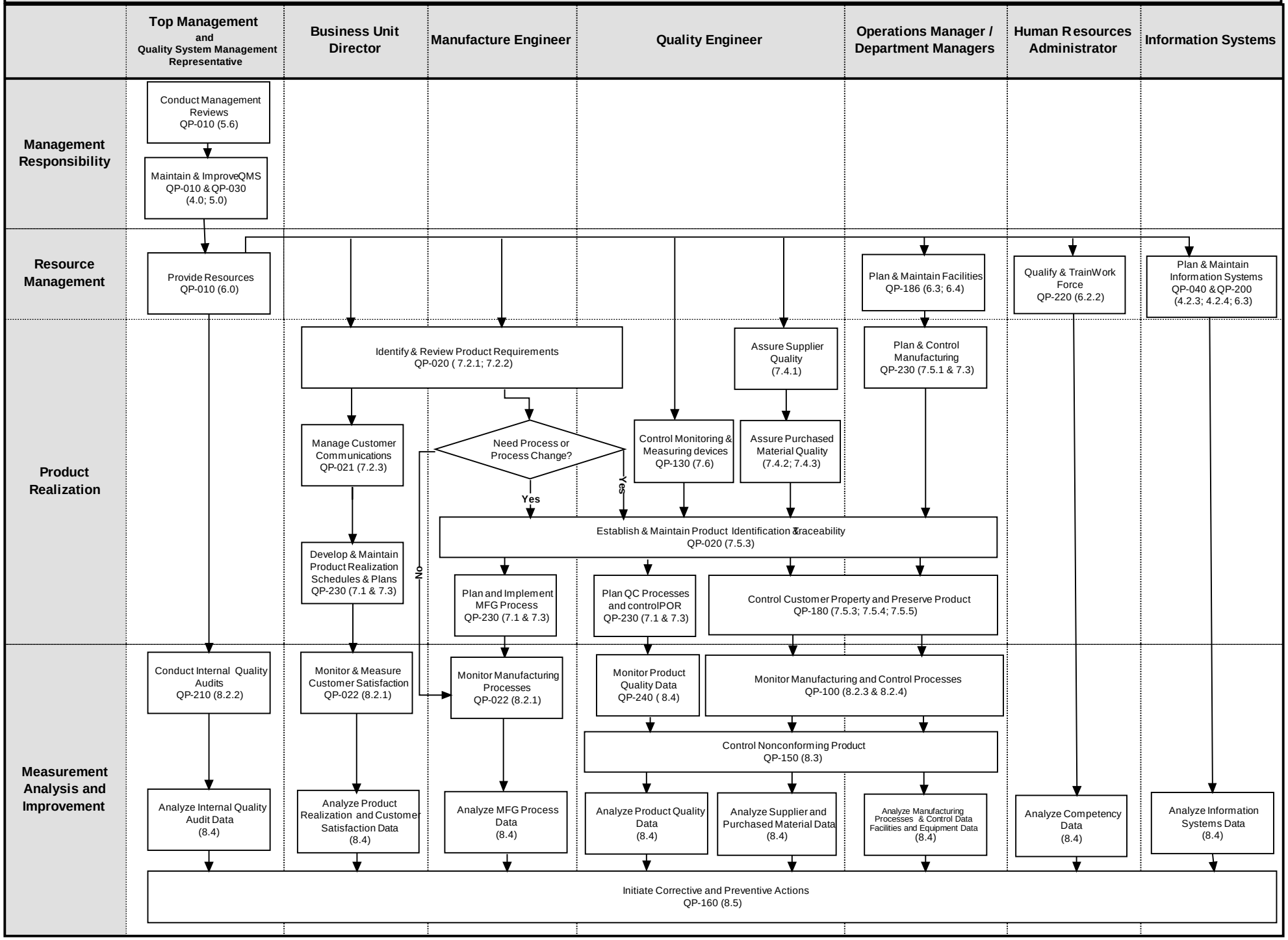DFC 4.1 QMS Deployment Flowchart - Key Processes